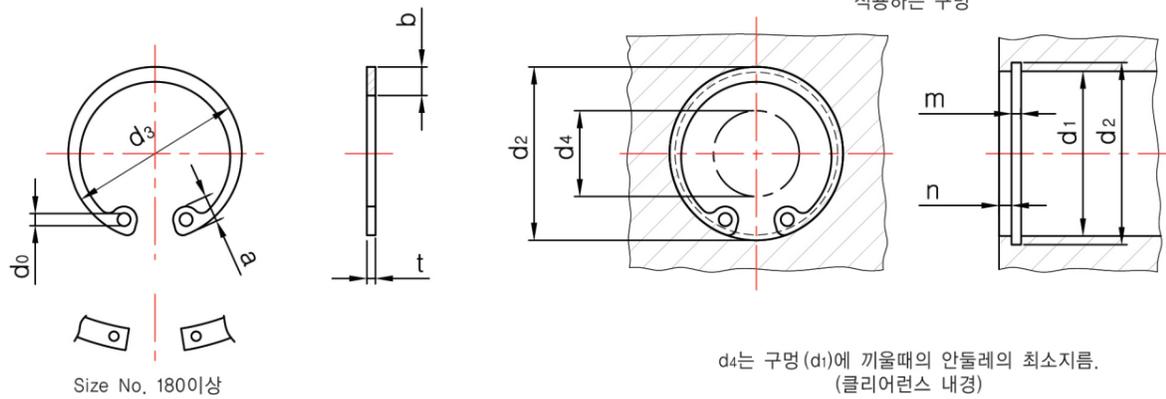


구멍용 C형 멈춤링 (KS B 1336, JIS B 2804 참조)

단위 : mm



단위 : mm

Size No.	멈춤링						참고 d4	적용하는 구멍						
	d3		t		b	a		d0	d1	d2		m		n
	기준치수	허용차	기준치수	허용차	약	약		최소		기준치수	허용차	기준치수	허용차	최소
R 6	6.7	±0.18	0.4	±0.03	0.7	1.6	0.8	2.5	6	6.25	+0.04 0	0.5	+0.1 0	0.5
7	7.7				0.8	1.7		3	7	7.3	+0.06 0			
8	8.8				0.9	1.7		3.5	8	8.4				
9	9.8	±0.18	0.6	±0.04	1.1	2.2	1.2	4	9	9.4	+0.11 0	0.7	0.6	
10	10.7				1.5	2.8		3	10	10.4				
11	11.8				1.5	3		4	11	11.4				
12	13	±0.18	0.6	±0.04	1.7	3.1	1.5	5	12	12.5	+0.11 0	1.15	1.5	
13	14.1				1.7	3.1		6	13	13.6				
14	15.1				1.9	3.6		7	14	14.6				
15	16.2	±0.2	1	±0.05	1.9	3.6	1.7	8	15	15.7	+0.21 0	1.35	+0.14 0	
16	17.3				1.9	3.7		8	16	16.8				
17	18.3				1.9	3.8		9	17	17.8				
18	19.5	±0.2	1	±0.05	2.4	4	2	10	18	19	+0.21 0	1.65	1.5	
19	20.5				2.5	4		11	19	20				
20	21.5				2.5	4		12	20	21				
21	22.5	±0.25	1.2	±0.06	2.5	4.1	2	12	21	22	+0.25 0	1.9	2	
22	23.5				2.5	4.1		13	22	23				
24	25.9				2.5	4.3		15	24	25.2				
25	26.9	±0.25	1.2	±0.06	3	4.4	2	16	25	26.2	+0.25 0	1.65	2	
26	27.9				3	4.6		16	26	27.2				
28	30.1				3	4.6		18	28	29.4				
30	32.1	±0.25	1.2	±0.06	3	4.7	2	20	30	31.4	+0.25 0	1.9	2	
32	34.4				3.5	5.2		21	32	33.7				
34	36.5				3.5	5.2		23	34	35.7				
35	37.8	±0.4	1.5	±0.07	3.5	5.2	2.5	24	35	37	+0.3 0	2.2	2	
36	38.8				3.5	5.2		25	36	38				
37	39.8				3.5	5.2		26	37	39				
38	40.8	±0.4	1.5	±0.07	4	5.3	2.5	27	38	40	+0.3 0	2.2	2	
39	42				4	5.4		27	39	41.2				
40	43.5				4	5.7		28	40	42.5				
42	45.5	±0.45	1.75	±0.07	4	5.8	2.5	30	42	44.5	+0.3 0	2.2	2	
45	48.5				4.5	5.9		33	45	47.5				
46	49.7				5	5.7		33	46	48.5				
47	50.5	±0.45	1.75	±0.07	4.5	6.1	2.5	34	47	49.5	+0.3 0	2.2	2	
48	51.5				4.5	6.2		35	48	50.5				
50	54.2				4.5	6.5		37	50	53				
52	56.2	±0.45	2	±0.07	5.1	6.5	2.5	39	52	55	+0.3 0	2.2	2	
55	59.2				5.1	6.5		41	55	58				

Size No.	멈춤링						참고 d4	적용하는 구멍						
	d3		t		b	a		d0	d1	d2		m		n
	기준치수	허용차	기준치수	허용차	약	약		최소		기준치수	허용차	기준치수	허용차	최소
R 56	60.2	±0.45	2	±0.07	5.1	6.6	2.5	42	56	59	+0.3 0	2.2	2	
58	62.2				5.1	6.8		44	58	61				
60	64.2				5.5	6.8		46	60	63				
62	66.2				5.5	6.9		48	62	65				
63	67.2				5.5	6.9		49	63	66				
65	69.2				5.5	7		50	65	68				
68	72.5				6	7.4		53	68	71				
70	74.5				6	7.4		55	70	73				
72	76.5				6.6	7.4		57	72	75				
75	79.5				6.6	7.8		60	75	78				
78	82.5	±0.08	2.5	±0.08	6.6	8	2.5	62	78	81	+0.14 0	2.5		
80	85.5				7	8		64	80	83.5				
82	87.5				7	8		66	82	85.5				
85	90.5				7	8		69	85	88.5				
88	93.5				7.6	8.2		71	88	91.5				
90	95.5				7.6	8.3		73	90	93.5				
92	97.5				8	8.3		74	92	95.5				
95	100.5				8	8.5		77	95	98.5				
98	103.5				8.3	8.7		80	98	101.5				
100	105.5				8.3	8.8		82	100	103.5				
102	108	±0.55	3	±0.09	8.9	9	3	83	102	106	+0.35 0	3.2	3	
105	112				8.9	9.1		86	105	109				
108	115				8.9	9.5		87	108	112				
110	117				8.9	10.2		89	110	114				
112	119				8.9	10.2		90	112	116				
115	122				9.5	10.2		94	115	119				
120	127				9.5	10.7		98	120	124				
125	132				10	10.7		103	125	129				
130	137				10	10.7		108	130	134				
135	142				10.8	11		113	135	139				
140	147	10.8	11	118	140	144								
145	152	±0.65	4	±0.09	10.8	11	3.5	123	145	149	+0.54 0	4.2	6	
150	158				11.5	11.8		126	150	155				
155	164				11.5	11.8		130	155	160				
160	169				12	12.5		134	160	165				
165	174.5				12	12.7		139	165	170				
170	179.5				12	-		145	170	175				
175	184.5				12.5	-		149	175	180				
180	189.5				13	-		153	180	185				
185	194.5				13.5	-		157	185	190				
190	199.5				13.5	-		162	190	195				
195	204.5	+1.26 -0.63	4	±0.09	13.5	-	3.5	167	195	200	+0.63 0	4.2	7.5	
200	209.5				14	-		171	200	205				
210	222				14	-		181	210	216				
220	232				14	-		191	220	226				
230	242				14	-		201	230	236				
240	252				14	-		211	240	246				
250	262				14	-		221	250	256				
260	275				16	-		227	260	268				
270	285				16	-		237	270	278				
280	295				16	-		247	280	288				
290	305	+1.44 -0.72	5	±0.15	16	-	4	257	290	298	+0.72 0	5.2	9	
300	315				16	-		267	300	308				
					16	-								
					16	-								
		+1.62 -0.81	5	±0.15	16	-	4				+0.81 0	5.2	12	
					16	-								
					16	-								
					16	-								

· 재질: S60CM~S70CM, SK5M, 스프링강, 스텐레스강(일부주문생산) · 경도: HRC44~53(SK5M 기준) · 표면처리: ALKALI혹착색 또는 인산염피막